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SP Series

Ultrabake™ Step Plugs

Purpose

Ultrabake™ Step Plugs are designed to mask plain and threaded holes; they will mask off the hole and leave a small circular grounding or earthing area around the hole.

How the product is used

The plug is applied by pushing the tapered end into the hole until the larger diameter rests against the face of the area to be masked. They are removed by pulling on the handle.

Recommended for

Powder coating, E-coating, Plating, Anodizing, Spray painting

Temperature range

Maximum temperature 600°F (315°C)

Storage conditions

Items should be stored in dry conditions at an ambient temperature of between 55°F (13°C) and 85°F (30°C). It is important to rotate stock and use the product in the order that it is received.

Design features

- **Tapered** - The plug is tapered for easy insertion and removal
- **Two Stage** - The larger diameter masks off the first thread of a threaded hole or leaves a concentric area around the hole
- **Handle** - The handle helps with insertion and removal
- **Sizes** - This series offers sizes specifically designed for metric threaded holes
- **Visible** - The larger diameter makes the plug easier to see on the component
- **Labor saving** - The step design eliminates the need for two-stage masking
- **Reusable** - The plugs are reusable depending on the application
- **Color coded** - The plugs are color coded to ease identification and sorting
- **Identification** - The Shercon name is on the product

Custom sizes and colors

Custom sizes are available of this design. Custom colors are available; however, they are subject to a minimum order quantity.